CLAIMS

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- An improved Insulated Bottle , characterized by a closure capped reusable Bottle capable of holding liquids and an insulatory , non-permanently assembled , rigid polymer Receptacle adapted to store said Bottle in a securably, non-rotatably and mostly spaced apart manner, said Receptacle comprising a hollow single walled Body , a Bottle Restrainer and a Top Cup , said Bottle being clear and having within its upright body , a limited non circular portion and a substantial circular portion, only the non circular upright portion of said Bottle being touched and held by said Body's upright inner to make said Bottle nonrotatable within said Body , said Bottle's neck end being external of said Body affixed Restrainer , said Bottle's circular, externally threaded neck taking a removable and refixable circular Closure Cap , said circular Closure Cap on Body stored Bottle being openable and closable without making said Bottle rotate or lift up , said Body being reflectively opaque, or clear, or mostly opaque with a fitted clear window in its upright wall , and said Top Cup accommodating a short or a long Closure Cap .
 - 2. An insulatory, portable Receptacle adapted to enclosedly store a closure capped, reusable Bottle in a securable, mostly spaced apart, non-rotatable manner, as claimed in claim 1, said Receptacle being formed from the non-permanent sequential assembly of three rigid polymer components, a hollow single walled Body, a Bottle Restrainer and a Top Cup, wherein operationally said hollow Body accepts and seats said Bottle's entire body part base first but leaves said Bottle's shoulder and neck

part outside itself , said Body's inner touches said entered Bottle's upright body partly and so makes said accepted Bottle non-rotatable , then takes said Restrainer onto its open end mouth wall in a way that self seated Bottle is restrained within said Body yet said Bottle's upper shoulder and closure capped neck part are uncovered , and then takes said Top Cup over self seated Bottle's closure capped neck part and self affixed Restrainer to completely cover said seated Bottle .

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- 3. A clear , reusable , polymer Bottle adapted to be 10 stored non-rotatably, removably and refittably in a Receptacle , as claimed in claims 1 and 2 , said Bottle capable of containing liquids , said Bottle having a base and base depending upright body part , a body top end depending inwardly tapered shoulder part, and a shoulder 15 end depending upright , circular , open neck end part , said upright body part comprising a longitudinally limited , non-circular , flat sided portion and a longitudinally substantial, circular portion which is less wider than said non-circular portion, with a nominal inwardly tapered 20 portion connecting the two , and said circular neck part having external threads to take an internally threaded, non-permanently fitted , removable and refixable circular Closure Cap for secure closement of said neck end .
- 4. A Body of a Receptacle adapted to accept and seat an adapted Bottle's body, as claimed in claims 1 and 2, said Body being a hollow, single walled, injection moulded rigid polymer shape having a first open upper end and a longitudinally spaced apart second closed lower end, said hollow Body being adapted to accept, seat and enclose

within itself , said Bottle's base and body's circular and non-circular portions only , said hollow Body preventing self seated Bottle's rotation because said Body's inner can accept but will non-rotatably restrict, the similar shaped but nominally smaller , upright , non-circular portion of said enclosed Bottle's body , said Body's upright inner contour not touching said enclosed Bottle's upright circular portion's outer contour , said Body being fully opaque with incorporated or applied reflectivity , or fully clear , or opaque and having a fitted clear window within its upright wall , said fitted window being flat or curved , said Body's open end's outer having threads to take Bottle Restrainer and Top Cup securably but releasably , and said Body being holdable by a strap , clip or handle .

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15 A shaped Bottle Restrainer adapted to a Receptacle Body 5. as claimed in claims 1 and 2 , wherein the Restrainer is to be affixed releasably onto said Body's open end outer to restrain a Bottle seated in said Body wherein said Bottle's neck end is upward and outside of enclosing Body, said 20 Bottle Restrainer being a saucer dome with an integral lower depending annular skirt wall , said dome having a central circular opening wider than said Bottle affixed Closure Cap and said skirt wall having an internal thread formation configured for engagement with said Body's open 25 end outer , and when said Restrainer be placed skirt downwards onto said Body's open mouth for securement , whilst , Body seats said Bottle , then said Restrainer's roof opening allowing through itself , outward and upward passage to said Body seated Bottle's upright circular 30 closure capped neck and upper shoulder , and said roof's opening's periphery resting on said Bottle's shoulder .

6. A Top Cup adapted to be non-permanently secured onto a Receptacle Body as claimed in claims 1 and 2, said Cup to go onto top of said Body and complete the Receptacle form, said Cup having threads on its mouth inner for releasable securing to said Body outer top, said Cup covering said Body seated Bottle's closure capped neck part, and said Cup's inner cavity accommodating a shorter flat top circular Closure Cap or a longer circular Closure Cap having an integral top spout and spout cap.

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- 7. The combination of a Bottle and a said Bottle's body enclosing Body which can enclose said Bottle's upright body in a longitudinally limited touching manner along with a longitudinally substantial spaced apart manner as claimed n claims 1 and 2, because said enclosed Bottle's upright body has a longitudinally limited non-circular portion and a longitudinally substantial circular portion which is less wider than said non-circular portion and said enclosing Body's inner is sized to be able to touch only said Bottle's said non circular portion.
- 20 8. The combination of a Bottle whose neck end is closed with a circular Closure Cap and whose body is stored within a Body and wherein said Body stored Bottle is being restrained to said Body by a said Body top affixed Restrainer as claimed within claim's 1 , 2 , 3 and 4 , wherein said Closure Cap on said Bottle can be opened or closed without making said Bottle rotate within or lift up from said enclosing Body , because , said Bottle's circular closure capped neck part is external to said Body and said Restrainer , said Bottle is non-rotatable within stored

Body and said Body affixed Restrainer prevents said Bottle from lifting up when said Bottle affixed Closure Cap's top spout cap is opened.